



Water Quality Control Systems Limited

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Make money, around the clock with the perfect employee.

Sell self-serve water 24 hours a day, 365 days a year.

- ❑ **Expand the service area of your current water business**
- ❑ Increase the profitability of any type of existing business.
- ❑ **Start a new business**
- ❑ **Setup water vending machines at other businesses to make extra income.**

The Choice is Clear...

We produce the sleekest and most elegant machine on the market. The 100% stainless steel construction tells customers they are purchasing quality water and separates you from the competition. Some vending machines use steel cabinets that are painted...they rust. Other machines are made from fiberglass...they discolor and lose their shine. Our stainless steel machines will not stain or discolor.

Leading Edge Design...

We have custom-designed a single control board that manages all coin and water dispensing functions. Other machines use boards obtained from various sources not designed specifically for water vending. There can be as many as 4 control boards "cobbled" together, resulting in over 150 wire connections. By designing the controller properly, we eliminate potential repairs and problems. Simply put: Liquid Action machines have less downtime.

Safety...

Our machines are unmatched for safety. The voltage is reduced from 110 volts to 24 volts at the power source. This results in a safe, low voltage entering the machine cabinet. Other manufacturers have 110 volts entering the machine and then the voltage is stepped down.

Ease Of Use...

Ease of use is unparalleled. A large 2-line backlit user screen, provides simple prompts and real information, that step customers through the vend process. The customer is quickly and easily guided through each vend. Other machines typically provide only basic credit (dollar & cents) information on a 4-digit display.

Another exclusive feature is the second backlit screen inside for operator programming and viewing. No other machine provides such simple information and easy to follow programming steps. We are the only manufacturer to offer both time and volume-based vending. This ensures you have absolute flexibility in how you use your machines.



Only Liquid Action machines provide exclusive audit controls. These controls enable you to track your total sales and individual vend size sales, at no additional cost to you. This information is critical for targeting promotional activities. Our machines are also designed to grow with your needs. A basic unit can be upgraded to allow for future coin changer and bill acceptor use.



Vending Management

- ❑ Accepts all Canadian - MDB (Multiple Drop Bus). (5c, 10c, 25c, \$1 & \$2 coins)
- ❑ 32 Character backlight Liquid Crystal Display (LCD) Screen provides status and credit information.
- ❑ Both time based (standard) or volume based vending (optional).
- ❑ User programmable pricing.
- ❑ 5 Vend sizes (typically 1, 2, 3, 5, 20 gallons). 3 GPM Flow Rate.
- ❑ UV "Temperature Flush" flushes for 3 seconds if no water has been sold for 1 hour. Extends UV bulb life.
- ❑ "Out Of Service" notification will prevent vending in the event of UV bulb failure, pump failure, empty tank, low water pressure, etc. (3 N/O Dry Contact Inputs)

High Security

- ❑ High security model (LA -1000HS) provides no change - eliminates coin theft. See optional coin changers and bill acceptors below
- ❑ Total cash and vend size audit counts.
- ❑ Recessed stainless steel vend nozzle to prevent contamination.
- ❑ Locking rear door cabinet (opens inside the store) for additional security.

Cabinet

- ❑ Premium all Stainless Steel cabinet & fill spout.
- ❑ Illuminated vend area.
- ❑ 10" Activated Carbon Filter (5 Micron) and Housing
- ❑ 5 Gallon bottom plate & 1 gallon drop down shelf.
- ❑ Large filling area to accommodate insulated coolers.
- ❑ Built in drain system in the base of unit.
- ❑ Spring loaded (adjustable) Acrylic door - keeps vend area clean.
- ❑ Dimensions: 34"(W) x 36"(H) x 20.75"(D)

Power Requirements

- ❑ Plugs into any 110 Volt electrical outlet with a GFI (Ground Fault Interrupter).

Easy Cleaning...

Carbon filter and housing are included as standard items. The filter housing makes for easy sterilization of the vending machine and nozzle.

Rugged...

Spring-loaded hinges on Plexiglas door are rated at 250lbs. All internal spring mechanism is 100% stainless steel to ensure rugged use and long life. The tension of the spring in each hinge is user adjustable. Heavy-duty Lexan decals provide years of heavy use and resist vandalism. Ultra heavy-duty stainless steel is used on all surfaces exposed to the exterior of the building. The units are designed and built to be tough. 100% Welded joints are used throughout, to provide the highest level of theft and vandalism prevention.

Options

- ❑ UV Sterilizer - 6GPM - Exceeds 40mJ/cm² - NSF/EPA Standard
- ❑ Volume based vending meter - this option available if pressure fluctuations occur in your water supply.
- ❑ Coin Changer - this upgrade option allows the machine to provide change (Either 3 or 4 tube changers are available). Special harsh climate coin changers are available for Mexico.
- ❑ Bill Acceptor - this option, used in conjunction with the coin changer in order for change to be given. Special harsh climate bill acceptors are available for Mexico.



Maximum Profits with Limited Involvement